

Resin-molded article with a spring structure

(C)

4 Superficial layer

6 Core layer

5 Superficial layer

FIG. 3

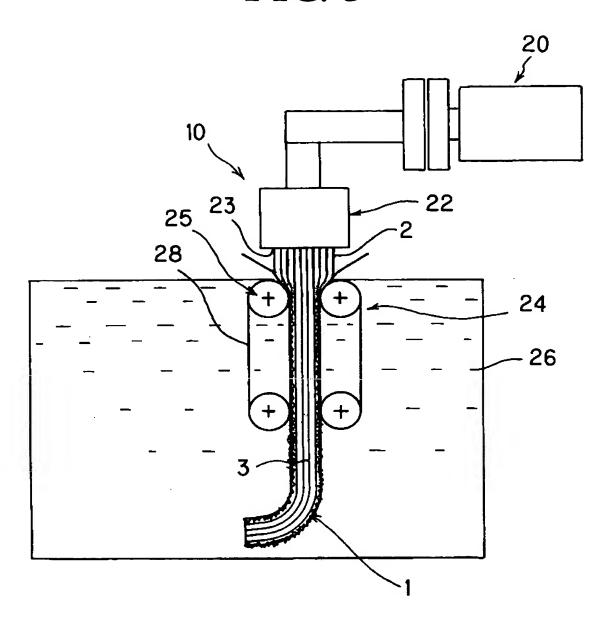


FIG. 4

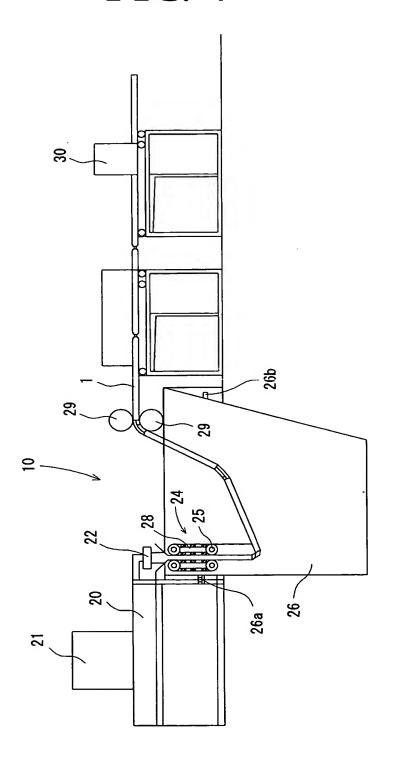


FIG. 5

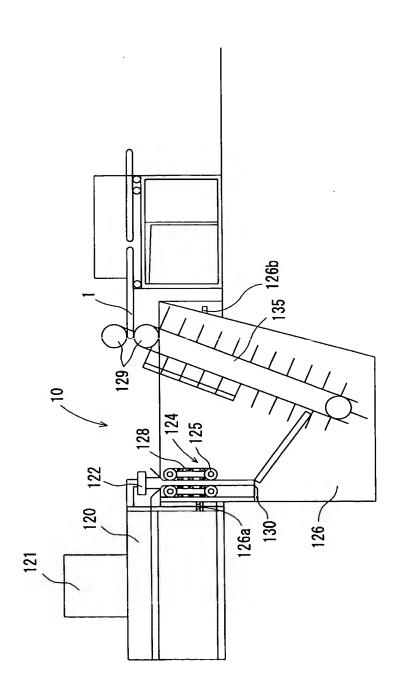


FIG. 6

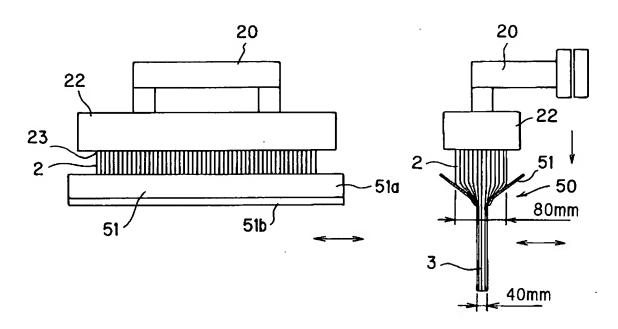


FIG. 7

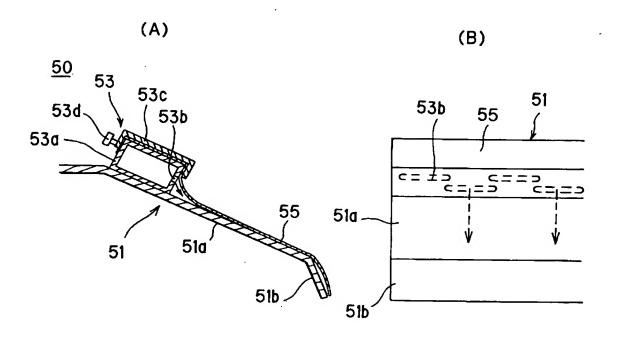
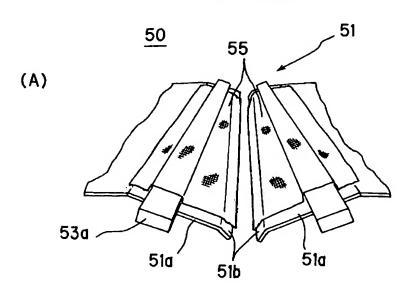


FIG. 8



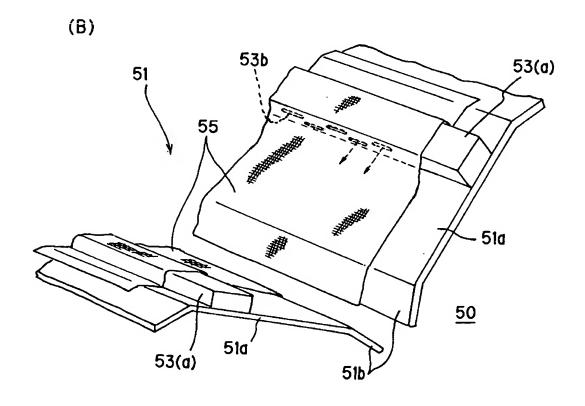
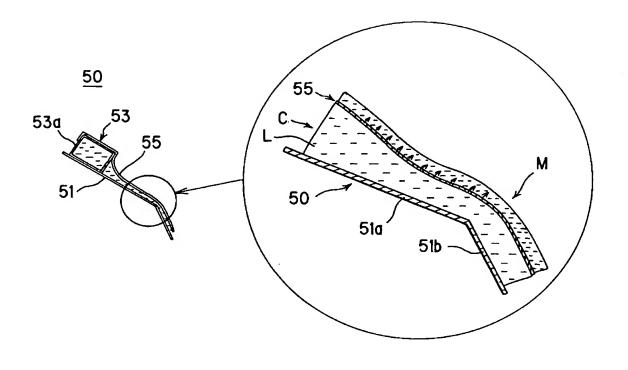
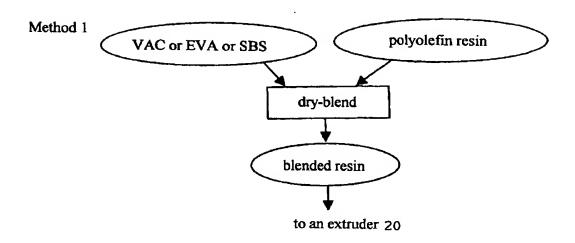
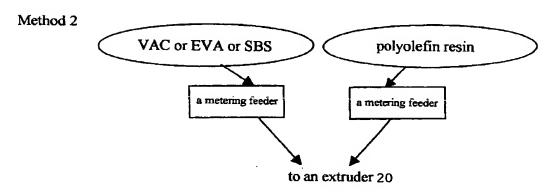


FIG. 9



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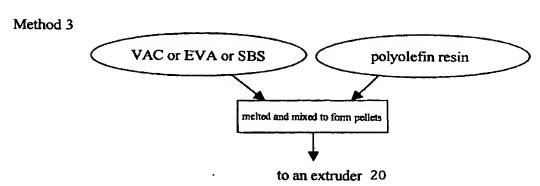


FIG. 11

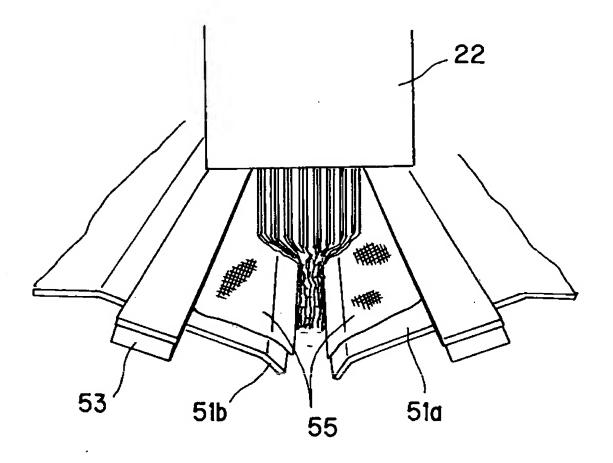


FIG. 12

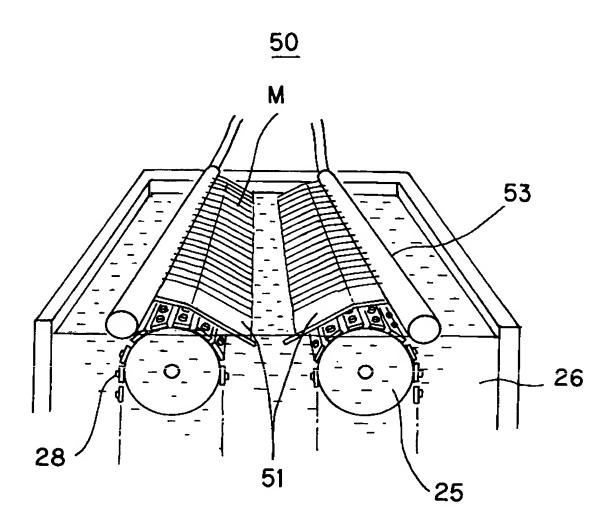


FIG. 13

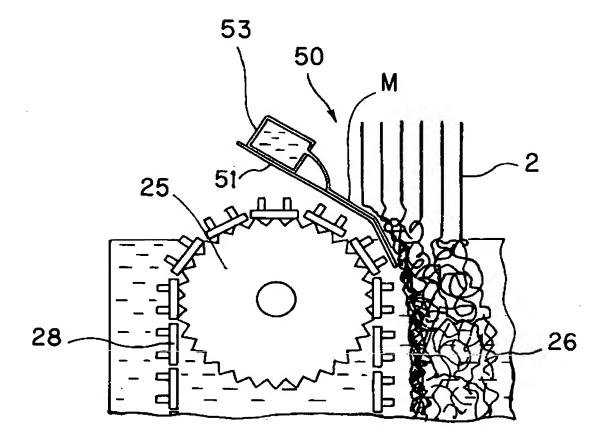
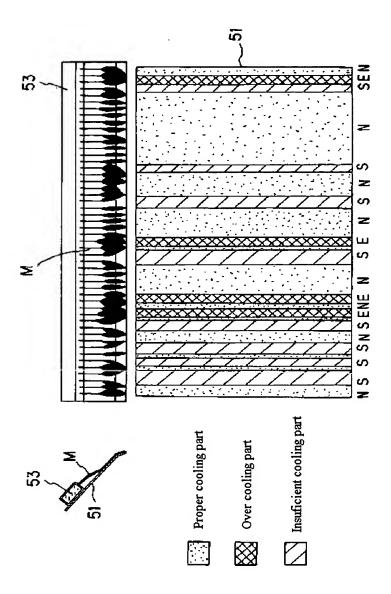
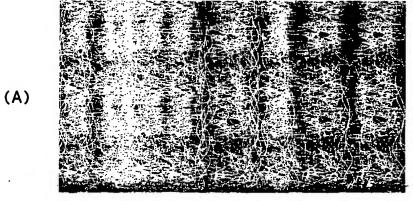
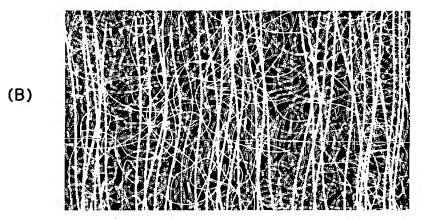


FIG. 14

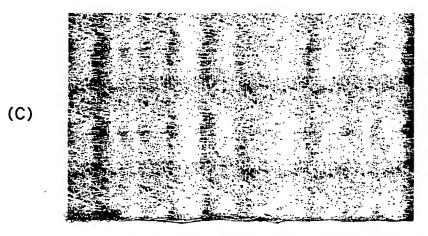




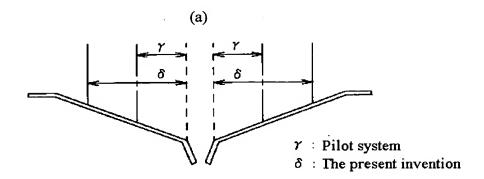
Undulated surface of Products



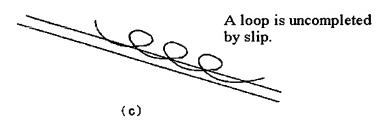
Pattern ① of filaments' locus on the surface of Products



Pattern ② of filaments' locus on the surface of Products



(b)



Fusion of adjacent loops or curls is separated.

